FACILITY Aerovox Inc.
I.D. NO. MADOG2319777
FILE LOC. Amin Record #11

DRAFT

EXCESS CANCER RISK AND HAZARD CALCULATIONS FOR AEROVOX

Excess Cancer Risk = oral risk + dermal Risk

SDMS DocID

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= $[C_{wipe} \times 1mg/1000ug \times FTSSx SA \times FTSM \times CFx ABS_o \times F \times D \times CPF_o / BW \times AT \times 1yr/365days]+ [C_{wipe} \times 1mg/1000ug \times FTSSx SA \times (1-FTSM) \times CFx ABSdx F \times D \times CPF_o / BW \times AT]$

Where;

Aerovix 2.2

C_{wipe} = concentration of PCBs in wipe sample (ug/100cm2)(95UCL)

FTSS = fraction transferred from surface to skin (unitless)

SA = exposed surface area (cm²)

FTSM = fraction transferred from skin to mouth (unitless)

CF = contact frequency (events/day)

ABS_o=oral absorption fraction (unitless)

ABSd = dermal absorption fraction (unitless)

F = exposure frequency (days/yr)

D = exposure duration (yrs)

CPF_a=oral cancer potency factor (mg/kg-dy)-1

BW = adult body weight (kg)

AT = averaging time (days)[carcinogens (365dys/yr x 70yrs), noncarcinogens(365dys/yr x D)]

TABLE 4 1 VALUES USED FOR OAILY INTAKE CALCULATIONS Aerovox Facility, New Bedford Harbor, MA Exposure Scenario for the Carpenter

average to	nden ^a l
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Éxposure Route	Parameter Code	Parameter Definition	Units	RME Value	RME Rationale/ Reference	CT Value	CT Rationale/ Reference		Chronic Daily Intake Fac Ng-dy
Ingestion	Ca	concentration of PCBs in dust (f)	ug/100cm2	205	sea table 1	205	See Tuble 1	Çı	ncer
.	FTSS	fraction transferred from surface to skin	fraction - unitiess	0.01	a	0.0010		RME	1.6E-04
Derma)	SA	adult surface area	cm2	4000 00	b	3000.00	professional judgement		
	FTSM	traction transferred from sidn to mouth	fraction - unitless	0 0075	a	0.01	a	ст	6.2E-06
	СF	contact frequency	events/dy	8.00	prof judge		prof judge		
	AB50	oral absorption fraction	fraction - unitless	1 00	e	1 00	b		
	F	exposure frequency	dys/yt	250 00	sne-specific	250 00	ane-specific	Noncancer	
	٥	exposure duration	yrs	25 00	c	25.00	¢		
	CPFo ,	Oral Cancer Potency Factor	(mg/kg-dy)-1	2 00	d	1.00	d d	RME	3.6E-04
	BW	adult body weight	kg	70.00	c	70 00	С		
į	AT	averaging time (cardinogen)	days	25550.00	c	25550 00	с	ст	1.5E-05
		(noncarcinogr	• n>	10950.00	¢	10950.00	¢		
	çt	conversion factor	mg/ug	0,001		0 001			
	RfDo	oral reference dose	mg/kg-dy	2 00€-05	(RIS, 97	2.00E-05	IRIS, 1997		
ļ	A6Sd	dermal absorption from dust	fraction - unitiess	0.14	•	0,14	e e		•
	1		1			 - -			
i	1		'						
							i		

^{4 -} USEPA (1996), Oral and Dermai Risk Assessment Final, Cressona, Aluminum Plant, Cressona, PA, From Debra Forman, PhD toxicologist

Industrial Domain Section, Region 3, Philadephia, PA

b - PTI Environmental Services (1993) Gastrointeshnal Absorption of Selected Chamicals, Review of Evidence for Derring Relative Absorption Factors - EPA Contract # 68-WO-0032.

c - USEPA (1993) Superfund's Standard Default Exposure Factors for the Central Tendency and Reasonable Maximum Exposure. Draft November

d - USEPA (1996) PCBs Cancer Dose-Response Assessment and Application to Environmental Mixtures, National Center for Environmental Assessment Office of Research and Development, Washington DC EPA/600/P-96-001F

e - wester, R., Maibach, H., Sedik, L., and J. Melendres (1993). Percutaneous Absorption of PCBs from Soll. in Vivo Rhesus Monkey, in Vitro Human Skin, and bindking to Powdered Human Straum Corneum.

Journal of Toxicology and Env. Health, 39, 375-382.

^{*} represents 90%x UCL of Hilexposure areas + 10% x, UCL of low expliareas

iniaxe Factor (mg/kg-dy) = [cfx FTSS x SA x FTSM x CF x ABSO x F x D/BW x AT] + [cfx FTSS x SA x (1-FTSM) x CF x ABSO x Fx D/BW xAT]

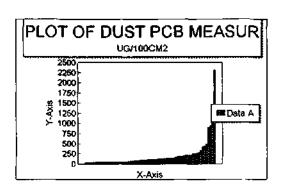
CALCULATION OF 95%UCL Carpenter

DRAFT Most Frequented areas: includes all surfaces from cellings, floors, beams, in 1st floor pump room shipping dock, impregnation rackroom, final test area, receiving dock, tank room #2 and 2nd floor pump room

shipping dock, impr	egnation rackroom,	final test area, receiving dock, ta
Conc (ug/100cm2)	LN of Conc MEAN	
26		5039 0.919334 0.845175
28	3.332205	
29	3.367296	
33	3.496508	
34	3.526361	
39	3.663562	
45	3.606662	
45	3.806662	
46	3.628641	
47	3.850148	PLOT OF DUST PO
48	3.871201	1 1
		UG/100CM2
48	3.871201	2500
49	3,89182	2250
51	3.931826	2000- 1750-
52	3.951244	w 1500-
54	3.988984	± 1500- ₹ 1250- ≻ 1000-
54	3.988984	≻ 1000-
55	4.007333	Y50 ·
55	4.007333	500
59		250
	4.077537	D X Buin
63	4,143135	X-Axis
63	4.143135	
64	4.158863	
67	4,204693	
71	4.26268	
72	4,276666	
74	4.304065	
76	4.330733	
84	4,430817	
88		
	4,477337	
88	4.477337	
95	4,553877	
107	4,672829	
108	4.682131	
109	4.691348	
112	4,718499	
112	4.718499	
115	4.744932	
115	4,744932	
117	4,762174	
126	4.836282	
126	4.836282	
131	4.875197	
1 31	4.875197	
132	4.882802	
144	4.969813	
159	5,068904	
168	5,123964	
176	5.170484	
180	5.192957	•
		•
190	5.247024	
193	5.26269	
202	5,308268	
202	5.308268	
203	5.313206	
· 241	5.484797	
247	5.509388	
249	5,517453	
270	5,598422	
320	5,768321	
410	· ·	•
	6.016157	
430	6.063785	
4B0	6.173786	
890	6,791221	
930	6.835185	
1230	7.114769	
2300	7 740664	

2300

7,740664



<u>h STAT UCL</u> 2.196

TABLE 41

VALUES USED FOR DAILY INTAKE CALCULATIONS Aerovox Facility, New Bedford Harbor, MA Exposure Scenario for the Tank Room Operator

xposure Route	Parameter Code	Parameter Definition	Units	RME Value	RME Rationale/ Reference	CT Value	CT Rahonale/ Reference	Intake Equation/ Model Name
Ingestion	Ca	concentration of PCBs in dust (f)	ug/100cm2	271	see table 1	271	See Table 1	Cancer
+	FTSS	fraction transferred from surface to skin	fraction - unitless	0.01	á	0.01		RME 8 5E-04
Dermal	SA	adult surface area	cm2	2000	ь	1000	professional judgemen	t
	FTSM	fraction transferred from skin to mouth	fraction - unitless	0.015		0.015	a	CT 2 3E-06
ļ	CF	contact frequency	events/dy	8	prof ju dge	4	prof judge	
	48So	oral absorption fraction	fraction - unitless	1	c	1	ь	Noncancer
i	F	exposure frequency	dys/yr	250	site-specific	250	site-specific	RME 1 9E-04
	D	exposure duration	yrs	25	=	25	c	
	CPF0	Oral Cancer Potency Factor	(mg/kg-dy)-1	2	đ	1	d	CT 54E-06
i	вw	adult body weight	kg	70 .	E	70	с	
•	AT	averaging time (carcinogen)	days	25550	c	25550	c	
		(noncarcinogen)	1	10950	c	10950		
.	RIDo	oral reference dose	rng/kg-dy	2E-05	IRIS, 97	2E-05	IRIS, 1997	
	ABSd	dermal absorption from dust	fraction - unitiess	0.14	j .	0 14	e }	
	cf	conversion factor	mg/ug	0.001	,	0.001	. !	

a - USEPA, (1996), Oral and Dermal Risk Assessment, Final, Cressona, Aluminum Plant, Cressona, PA, From Debra Forman, PhD toxicologist Industrial Domain Section, Region 3, Philadephia, PA

- b. PTI Environmental Services. (1993). Gastrointestinal Absorption of Selected Chemicals, Review of Evidence for Deriving Relative Absorption Factors. EPA Contract # 68-WO-0032
- c USEPA (1993) Superlyind's Standard Default Exposure Factors for the Central Tendency and Reasonable Maximum Exposure, Draft, November
- d USEPA (1996). PCBs: Cancer Dose-Response Assessment and Application to Environmental Mixtures. National Center for Environmental Assessment, Office of Research and Development, Washington, DC EPA/800/P-98-0019
- e Wester, R., Maibach, H., Sedik, L., and J. Melendres (1993), Percutaneous Absorption of PCBs from Soil: In Vivo Rhasus Monkey, in Vitro Human Skin, and bindking to Powdered Human Straum Corneum Journal of Toxicology and Env. Health, 39: 375-382

f- represents 90%x UCL of Hi exposure areas + 10% x, UCL of low exp. areas

Intake Factor (mg/kg-dy) = (of x FTSS x SA x FTSM x CF x ABSo x F x D/BW x AT) + (of x FTSS x SA x (1-FTSM) x CF x ABSo x F x D/BW x AT]

01/06/98

CALCULATION OF 9. UCL





Most frequented areas: (Tank room 1, impregnation rack room, final test area and and tank room 2)

Concentration*	LN	mean	sd	sd2	n	Hstat	UCL
64	4.158883	4.891547	0.901676	0.813	30	2.322	294.7
5 5	4.007333						
63	4.143135						
39	3.663562						
202	5.308268						
270	5.598422						
203	5.313206						
480	6.173786						
112	4.718499		•				
249	5.517453						
320	5.768321						
890	6.791221						
247	5.509388						
180	5. 192957						
159	5.068904						
154	5.036953						
19 0	5,247024						
2300	7.740664						
76	4,330733						
55	4.007333						
48	3.871201						
63	4. 143 135						
74	4,304065						
88	4.477337						
117	4.762174						
144	4.969813						
67	4.204693						
159	5.068904						
115	4.744932						
54	3.988984						
45	3.806662						

^{*}Includes all samples collected from surfaces except those samples collected from ceilings or beams. No samples reported ND.

Aerovox Facility, New Bedford Harbor, MA Exposure Scenario for the Pump Room Operator

oposure Route		Parameter Definition	Units	RME	RME	ct	ст			
	Code '			Value	Rationale/	Value	Rationale/	Chronic Daily Intake Factor		
			<u> </u>		Reference	<u></u>	Reference	(m ₎	(Mg/kg-dy)	
Ingestion	Cd	concentration of PCBs in dust (f)	ug/100cm2	596.60	see table 1	599	See Table 1	2	Эповг	
• !	FTSS	fraction transferred from surface to skin	fraction - unitless	0.01	a	0.001	} a	RME	8 5E-05	
Dermat	SA	adult surface area	cm2	2000.00	b	1000	professional judgement			
	FTSM	fraction transferred from skin to mouth	fraction - unitless	0.015	a	0.030	а	CT	2.3E-06	
	CF	contact frequency	events/dy	8	prof judge	4	prof judge			
	AB\$q	oral absorption fraction	fraction - unitless	1	j ¢	1	Ь	No	усалсег	
1	F	exposure frequency	dys/yr j	250	site-specific	250	site-specific			
	D [exposure duration	γrs	25	į c	25	c	RME	1.9E-04	
	CPFo	Oral Cancer Potency Factor	(mg/kg-dy)-1	2	i d	1	d			
i	BW	adult body weight	кд	70	С	70	[c	CT	5.3E-06	
!	AT	averaging time (cancer)	days	25550	С	25550	С			
	i	(noncancer)	<i>'</i>	10950	c	10950	c			
	RfDo	oral reference dose	mg/kg-dy	2E-05	IRIS, 97	2E-05	IRIS, 1997			
	A8 5 d	dermal absorption from dust	fraction - unifiess	0.14	e	0 14	e			
	of	conversion factor	mg/ug	1 0E-03		1 0E-03	· !			
					1					
;	!		1			' •				
	1]			}	}			

- a USEPA, (1996). Gral and Dermai Risk Assessment. Final, Cressona, Aluminum Plant, Cressona, PA, From Debra Forman, PhD toxicologist. Industrial Domain Section, Region 3, Philadephia, PA
- bil PT/ Environmental Services (1993) Gastrointestinal Absorption of Selected Chamicals, Review of Evidence for Deriving Relative Absorption Factors | EPA Contract # 88-WO-0032
- c USEPA (1993) Superfund's Standard Default Exposure Factors for the Central Tendency and Reasonable Maximum Exposure. Draft, November
- d USEPA (1996) PCBs: Cancer Dose-Response Assessment and Application to Environmental Mixtures, National Center for Environmental Assessment, Office of Research and Development, Washington, DC EPA/600/P-96-001F.
- e Wester, R., Maibach, H., Sedik, L., and J. Melendres (1993) Percutaneous Absorption of PCBs from Soil. In Vivo Rhesus Monkey, in Vitro Human Skin, and bindking to Powdered Human Straum Corneum Journal of Toxicology and Env. Health, 39, 375-382
- if represents 90%x UCL of Hi exposure areas 10% x, UCL of low expliareas.
- Intake Factor (mg/kg-dy) = [cf x FTSS x SA x FTSM x OF x ABSc x F x D/BW x AT] + [cf x FTSS x SA x (1-FTSM) x OF x ABSd x Fx D/BW xAT]





Pump Room Operator

Pump Room (Most Frequented Areas)

Conc (ug/100cm2)*	LN	mean	SD	SD2	N	Hstat	UCL
115	4.744932	5.484244	0.832086	0.692	12	2 2.62	656.7
168	5.123964						
410	6.016157						
241	5.484797						
430	6.063785						
112	4.718499						
131	4.875197						
930	6.835185						
1230	7.114769						
193	5.26269						
202	5.308268						
71	4.26268						

^{*}Includes all samples collected from surfaces except those samples collected from ceilings or beams. No samples reported NDs.

Cafeteria, Locker room, Hall (Less frequented areas)

Conc (ug/100cm2)*	LN	mean	SD	SD2	N	Hst	at	UCL	
18	2.890372	3.845847	0.534751	0.2859		13	2.155		75.3
39	3.663562								
62	4.127134								
31	3.433987								
30	3.401197								
21	3.044522								
63	4.143135								
42	3,73767								
47	3.850148				•				
-84	4.430817								
67	4.204693								
124	4.820282								
70	4.248495								

^{*}Includes all samples collected from surfaces except those samples collected from ceilings or beams. No samples reported NDs.

UCLpump room operator = $90\% \times 95$ UCL for most frequented areas + $10\% \times 95\%$ UCL for less frequented areas. = (656.7)(0.9) + (75.3)(0.1)= 591.0+7.\$=598.6

CALCULATION OF NONCANCER HAZARDS INGESTION AND DERMAL EXPOSURE AEROVOX FACILITY, NEW BEDFORD, MA

Exp Pt. Conc. RME ug/cm2	Exp Pt. Conc. CT ug/cm2	CDI RME (mg/kg-dy)	CDI R CT (mg/kg-dy) m	İr		Hazard Index CT	<u> </u>
Tank Room Operat	tor		- .	. -			
2.71	2.71	1.9E-04	5.4E-06	2E - 05	25.7	0.7	
Carpenter							
2.05	2.05	3.8E-04	1.5E-05	2E-05	39.0	1.5	
Pump Room Operat	or						
5.986	5.986	3.8E-04	1.5E-05	2E-05	113.7	4.5	

NOTES: Exp. pt conc - exposure pt concentration, equal to 10% x 95UCL of less frequented areas + 90% x 95UCL of more frequented areas.

CDI = chronic daily intake, see table 4.1-4.3

RfD = Reference Dose

RME - reasonable maximum exposure

CT - central tendency exposure



CALCULATION OF CANCER RISKS INGESTION AND DERMAL EXPOSURES AEROVOX FACILITY, NEW BEDFORD, MA

Exp Pt. Conc. RME ug/cm2	Exp Pt. Conc. CT ug/cm2	CDI RME (mg/kg-dy)	CDI CPF CT (mg/kg-dy) (mg/kg-	RME	er Risk	Cancer Risk CT	
Tank Room Operat	or						
2.71	2.71	8.5E-05	2.3E-06	2	5E-04	1E-05	
Carpenter							
2.05	2.05	1.6E-04	6.2E-06	2	7E-04	3E-05	
Pump Room Opera	tor						
5.986	5.986	8.5E-05	2.3E-06	2	1E-03	3E-05	

NOTES: Exp. pt conc - exposure pt concentration, equal to 10% x 95UCL of less frequented areas + 90% x 95UCL of more frequented areas.

CDI = chronic daily intake, see table 4.1-4.3

CPF = cancer slope factor, from IRIS 1/98

RME - reasonable maximum exposure

CT - central tendency exposure





Reference Risk/Hazard Level	Tank Room Operator	Carpenter	Pump Room Operator	
1x10-6	0.5	0.3	0.6	
1x10-5	5	3	6	
1x10-4	50	30	60	
HQ = 1	11	5	5	

10° .3 -> 260 = Marie Lande Land for HI = 1 C/4 = 3.6 Muntuale

CHEM LISE

1.5 main feneres

(westinghouse)

Hankleye



National Institute for Occupation-Safety and Health Robert A. Taft Laboratories 4676 Columbia Parkway Cincinnati OH 45226-1998

January 12, 1998

Ms. Ann-Marie Burke U.S. EPA, Region 1 JFK Federal Bldg., HBS Boston, MA 02203

Dear Ms. Burke:

This letter summarizes some of the points that we made during our December 17th teleconference with you and others from the U.S. EPA.

Status of ongoing NIOSH studies. NIOSH has three ongoing studies of PCB-exposed workers: 1) a mortality update (of the Brown 1987 study) and a registry-based cancer incidence study of the New York and Massachusetts cohorts; 2) a mortality update of the 1992 Sinks study of the Indiana cohort; and 3) a breast cancer incidence study among women in the New York, Massachusetts, and Indiana cohorts. Results for these studies are anticipated in the next 2-3 years.

Relationship between PCB exposure and specific health effects. The human evidence for certain cancers is suggestive; for other cancers, the evidence is equivocal. For a summary of these studies and studies that examine other health effects, we refer you to the ATDSR document, "Toxicological Profile for Polychlorinated Biphenyls", draft report published in February of 1996. We understood from one of your colleagues participating in the teleconference that the final report has been published, but we have not yet seen it.

How well serum PCB levels reflect exposure. Because PCBs are taken up through multiple exposure routes, including dermal absorption, inhalation, and ingestion, and because no data exist regarding the relative contributions of these mechanisms for PCB uptake, biologic measures are superior to exposure estimates that assume relative contributions from various routes of exposure. Studies of human exposures to PCBs generally evaluate biologic measures rather than environmental measures. In the case of PCBs, excellent analytical methods exist for serum and adipose tissue quantitation down to the part per trillion level. We list below several PCB human exposure assessment studies that have evaluated blood and/or adipose tissue levels:

ATSDR Toxicological Profile for PCBs, Draft for Public Comment, August 1995. IARC Monograph on Polychlorinated Biphenyls, Volume 18 WHO Environmental Health Criteria Document for PCBs, EHC 140, 1993 Kreiss K, Env Health Perspect 60:193, 1985 Lees P et al, AIHAJ 48:257, 1987 Luotamo M, et al, Scand J Work Env Health, 14:60, 1988 Luotamo M et al, Env Oes 54:121, [991 Luotamo M et al, Chemosphere v27, no.1-3, p171-177, 1993

Page 2 - Ms. Burke

Maroni M et al, BIM 38:49, 1981
Maroni M et al, BJIM 38:55, 1981
Phillips D, Smith et al, Arch Env Health 44:351, 1989
Skerfving S, et al, Clin Chem 40/7, 1409-1415, 1994
Swanson M et al, Reg Tox & Pharmcol 21:136-150, 1995
Wolff M, Thornton J et al, Tox Appl Pharmacol 62:294, 1982
Wolff M, Env Health Perspect 60:133, 1985
Woodruff T et al, Env Res 65, 132-144, 1994

If we can be of further help, please don't hesitate to call us (Dr. Whelan at 513-841-4437 and Dr. Waters at 513-841-4458).

Sincerely yours,

Elizabeth A. Whelan, Ph.D.
Chief, Epidemiology I Section

Mutter a. Waters

Martha Waters, Ph.D.

Chief

Exposure Assessment Methods Activity
Industrywide Studies Branch
Division of Surveillance, Hazard
Evaluations and Field Studies

Jellinek, Schwartz & Connolly, Inc.

1525 Wilson Boulevard, Suite 600 Arlington, VA 22209 (703) 527-1670 • Fax: (703) 527-5477



Consultants in Environmental Science, Policy & Management

MEMORANDUM

TO:

Marianne Milette

FROM:

Katinka van der Jagt 1

DATE:

November 20, 1997

SUBJECT:

Follow Up EPA's Meeting With Aerovox On 11/12

During a November 12, 1997, meeting between Aerovox and EPA Region 1officials, Aerovox was asked by Marianne Milette (EPA) to address five questions relating to potential exposure of Aerovox employees to polychlorinated biphenyls (PCBs). This memorandum responds to the five questions.

- Q1) What type of worker would be the most potentially exposed to PCBs in the current Aerovox environment?
- A1) Tank Room Operator, Pump Room Operator, Carpenter, and Mechanic, would be the most potentially exposed. The reason for exposure for the Tank Room Operator and Pump Room Operator is that they work in an area where the highest levels of PCB contamination were found. The reason for exposure for the Carpenter and the Mechanic is the type of work they perform. Their work potentially causes re-suspension of PCB contamination and during the performance of their job, surfaces are contacted more frequently. They may at times contact surfaces as ceilings, ceiling beams, and floors.
- Q2) What group of individuals make up this category?

Job Title	Sex	Age Group in years	Employment Period in years	Number of Employees :	Shifts perday
Tank Room Operator	Males	35 - 55	10 - 15	4 per shift, 7 days per week	3
Pump Room Operator	Males	35 - 55	10 - 15	1 per shift, 7 days per week	3
Mechanic	Males	30 - 35 (one employee = 25)	10 - 15	4 employees, 5 days per week	1
Carpenter	Males	45 - 50	15 - 20	2-1 per day, 5 days per week	1

Q3) Describe the clothing they wear on a typical workday.

A3)

Tank Room Operator:

safety shoes, cotton gloves, uniform, safety glasses

Pump Room Operator:

safety shoes, cotton gloves, uniform, safety glasses

safety shoes, cotton gloves (occasional), uniform, safety glasses

Mechanic: Carpenter:

safety shoes, uniform, safety glasses

The uniforms are put on, worn, and taken off at the plant and laundered. Cotton gloves are usually changed or replaced 1-3 times a day.

Q4) How much time of this worker's day is spent in each room of the facility.

A4)

Tank Room Operator:

7 hours in the tank room, 30 minutes in the cafeteria, 30 minutes on

miscellaneous activities (going for a walk, running errands etc.)

Pump Room Operator:

7 hours in the pump room, 30 minutes in the cafeteria, 30 minutes on

miscellaneous activities

Mechanic:

1 mechanic spends 4 hours in the pump room, while the other

mechanics perform duties throughout the building, all of them spend 3

hours in the machine-repair shop, 30 minutes on miscellaneous

activities

Carpenter:

3.5 hours in the mechanic shop, 3.5 hours performing duties

throughout the building, 30 minutes in the cafeteria, 30 minutes on

miscellaneous activities

- Q5) Describe their activities in each room.
- A5) See the attached activity description in Table.

Job Title and Location	Adinty	Hours	Detailed Breakdown
Tank Room Operator	Capacitors are received in baskets that have been placed on carts	Day 2	Handling materials in baskets (clean capacitors to
tank room	for transportation. By use of a chain fall or air operated hoist the baskets are lifted and placed inside of the impregnation tank.	~	be impregnated).
	Cotton gloves are worn. During the impregnation cycle valves are normally opened and closed at the rate of 2 times per hour	1	Paperwork.
	(no gloves are worn). At the end of impregnation cycle the	4	Working around tank: loading, unloading, open
	impregnated capacitors are removed and placed onto trays in the		and close valves.
	same manner as loading (cotton gloves). The excess oil is		
	removed from the inside of the tank with a squeegee.		<u></u>
cafeteria	Eating lunch.	0.5	-
miscellaneous	Going for a walk, running errands etc.	0.5	•
Pump Room Operator	Pump room operator stays in the pump room area and services	7	Some paper work at desk, managing pumps,
pump room	the vacuum pumps as required. Opening valves starting and	1	setting valves.
	stopping pumps as per tank requirements. There are 35 vacuum		
	pumps. The operator also lubricates the pumps and maintains		
	the pumps as required.	105	
cafeteria	Eating lunch.	0.5	
miscellaneous	Going for a walk, running errands etc.	0.5	1 1 64
Mechanic pump room	Normal equipment repairs, installation, pump repair, works throughout plant. Preventive maintenance on all equipment.	4	Pump room maintenance by 1 of the mechanics, the remaining 3 work in other areas of the plant, rotating schedule
shop	All other miscellaneous shop functions, reading materials, ordering materials, delivering to sites, work in shop.	3,0	-
cafeteria	Eating lunch.	0.5	•
miscellaneous	Going for a walk, running errands etc	0.5	•
Carpenter	Normal carpentry duties and equipment, would occasionally	3.5	25% of time is spent on destruction, 75% of time
throughout building	repair floors, walls, ceilings, etc.	<u> </u>	is spent on construction with new materials.
shop	All other miscellaneous shop functions, reading materials, ordering materials, delivering to sites, work in shop.	3.5	•
cafeteria	Eating lunch.	0.5	
miscellaneous	Going for a walk, running errands etc.	0.5	•